

## Beaches Construction Company

Ocean Towers Column Repairs 2007

### Removal of all sand under building to top of pile cap



#### Removing 8 feet of sand



#### Surveying columns for spalling



### Typical spalling on columns



#### More spalling and damage



Level of sand prior to removing

### Cut holes in soffitt to reach bottom of beam for shoring



### Installing Shoring from pile cap to bottom of beam



#### Installing shoring

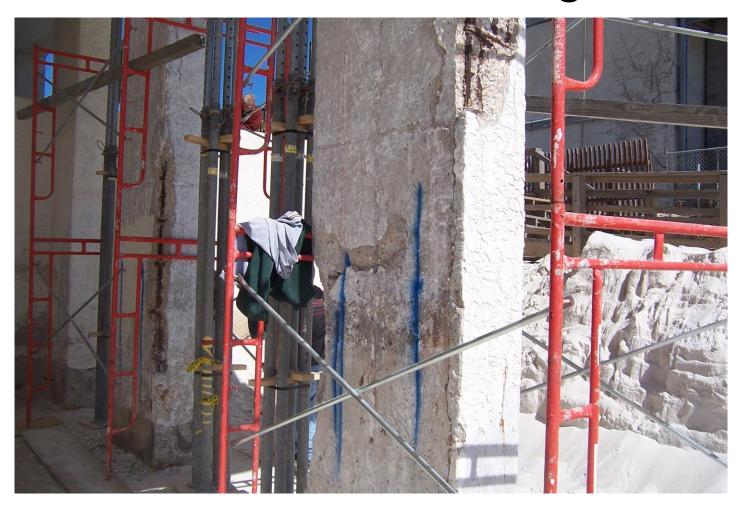
Shoring in groups of 4 banded together for greater down pressure



### Setting up scaffolding for work platform



### After all stucco is removed we can see the real damage



### Starting to remove broken concrete with demo hammers



### Working on 3 staggered columns at one time to spread load



#### More Demo



#### Jack hammer is hard work



### Hard tedious work more demo



After cleaning of rusted steel a inorganic zinc coating is applied to all rebar, field applied galvanizing



#### Start to install forming materials

What's this

A level is used when installing forms



#### Forms being installed



### Banding is installed to support pressure grouting



Metal banding

# Pumping of 7000 PSI concrete with rust inhibitors, plasticizers and micro silica sand.



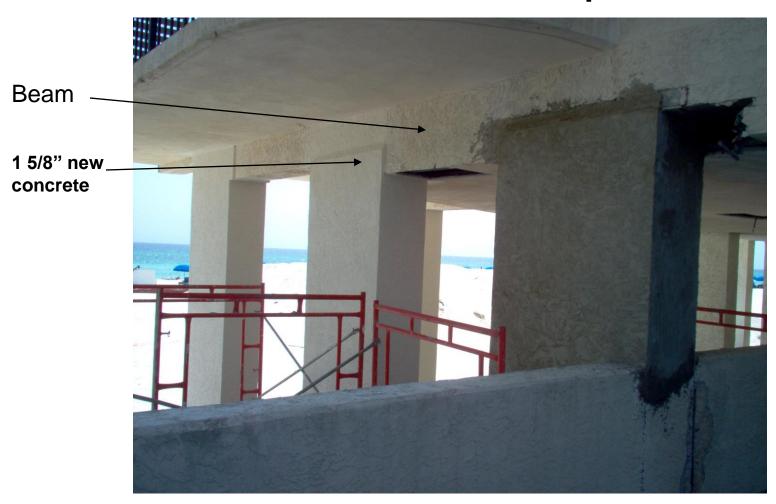
### After a 3 day cure of concrete, the forms are removed



## The column is encapsulated with 15/8" of new concrete, the wood grain is transferred to the concrete under pressure



### Stucco is applied over new concrete and then painted



#### Replacing sand under building



#### Final grading and cleaning



### Another successful project completed by



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